

HARDWOOD FLOORING ADHESIVE

PRODUCT DESCRIPTION

Hardwood Flooring Adhesive is a one-part PVA emulsion adhesive, specially formulated for wood bonding where a fast set, high bond strengths and excellent water resistance is required. The adhesive bonds virtually all woods, wood veneers, and mouldings and high-pressure decorative laminates (i.e. Formica). It is also suitable for use with a radio frequency press.

TECHNICAL INFORMATION

Base:	PVA emulsion adhesive
Consistency:	Medium viscosity
Viscosity @ 23°C:	115 ± 35 (Spindle 6, Speed 20).
Curing System:	Moisture Cure / RF Cure
Colour:	White, Clear when dried
Min. film forming temperature:	8-11°C
Solids content:	46 ± 1%
Specific gravity:	1.09
pH value:	2.5 – 3.5
Cleaning:	Equipment should be cleaned with warm or cold water while the adhesive is still wet.
Packaging:	500g / 1kg / 5kg / 25kg plastic container / 200kg metal drum / 1000kg plastic polybin.

CHARACTERISTICS

- Fast setting.
- High bond strength.
- May be used with hot or cold presses.
- Easy to apply by brush, roller or serrated glue spreader.
- Conforms to British Standard BS 4071 in respect of bond strength and resistance to sustained load.
- Conforms to the water resistance requirements of British Standards BS EN204 to category D3.

APPLICATION

- Furniture assembly.
- Shop fitting / Bar fitting applications.
- Internal marine applications.
- General joinery applications.
- Window / Door frame construction.

SHELFLIFE

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +30°C.
PROTECT FROM FROST.

LABELLING

No danger labelling required.

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APPLICATION

Bonding conditions

The adhesive, substrate and ambient temperature should ideally be a minimum of 20°C. The moisture content of the wood materials should be uniform and should not exceed 12%.

Spreading

Hardwood Flooring Adhesive can be applied by serrated glue spreader, roller or brush. Application is normally to one surface only at a rate of 150g/m²

Open assembly times

Maximum 15 minutes depending on the materials to be bonded. Assembly times are dependant on ambient conditions and substrates used.

Pressing

Pressure must be applied whilst the adhesive is still wet and should be a minimum of 30psi (2kg/cm²) depending on type of wood and structure.

Press times

Press times required depend on adhesive coating and substrates. Typical figures are:

Hot press:	Decorative laminate / plywood	70°C / 3-5 minutes
Cold press:	Decorative laminate / plywood	20°C / 15-20 minutes

Pressure should be between 30 and 100 psi.

SHELFLIFE

Road:	ADR	Free
Maritime:	IMDG	Free
Air:	ICAO/IATA-DGR	Free
UN Number:	None	Does not apply

INFORMATION

Data contained in this document is for information only and is believed to be reliable. Trade Grade Products Ltd (TGP) cannot assume responsibility for results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability of the product for any specific purpose and TGP is pleased to provide a sample upon request.

Before using this product ensure that you have been supplied with and have read carefully the following information.

- > The hazard label (complying with latest CDG/CPL regulations) applied to the container.
- > Material Safety Data Sheet, Hardwood Flooring Adhesive.